

**FOR MODEL :**

**30727**



# **TREADMILL ASSEMBLY & USER'S GUIDE**

# INTRODUCTION

**CONGRATULATIONS** and **THANK YOU** for your purchase of this Free Spirit treadmill!

Whether your goal is to win races or simply enjoy a fuller, healthier lifestyle, a Free Spirit treadmill can help you attain it – adding club-quality performance to your at-home workouts, with the ergonomics and innovative features you need to get stronger and healthier, faster. Because we're committed to designing fitness equipment from the inside out, we use only the highest quality components. It's a commitment we back with one of the strongest frame-to-motor warranty packages in the industry.

You want exercise equipment that offers the most comfort, the best reliability and the highest quality in its class.

**Free Spirit treadmills deliver.**

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## IMPORTANT SAFETY INSTRUCTIONS

### SAVE THESE INSTRUCTIONS

Read all instructions before using this treadmill. When using an electrical product, basic precautions should always be followed, including the following: Read all instructions before using this treadmill. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions. If you have any questions after reading this manual, contact Sears at the number listed on the back cover of this manual.



Connect this exercise product to a properly grounded outlet only. See grounding instructions.

### GROUNDING INSTRUCTIONS

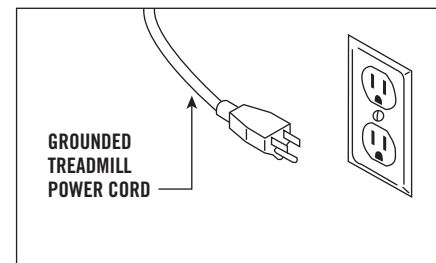
This product must be grounded. If a treadmill should malfunction or breakdown, grounding provides a path of least resistance for electrical current to reduce the risk of electrical shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with local codes and ordinances.



Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product. If it will not fit the outlet, have a proper outlet installed by a qualified electrician.

This product is for use on a nominal 110-volt circuit and has a grounding plug that looks like the illustration to the right. This product must be used on a dedicated circuit. To determine if you are on a dedicated circuit, shut off the power to that circuit and observe if any other devices lose power. If so, move devices to a different circuit. **Note:** There are usually multiple outlets on one circuit. It is recommended that the treadmill be used with a 15 amp circuit for optimal performance.

#### 3-Pole Grounded Outlet



#### OPERATION

To reduce the risk of damaging important components on your treadmill, it is strongly recommended that your treadmill is plugged into a dedicated 15 amp circuit, without the use of an additional extension cord and/or power strip. Failure to comply may void the warranty.

**IMPORTANT:** The treadmill is not compatible with GFCI-equipped outlets.

It is essential that your treadmill is used only indoors, in a climate controlled room. If your treadmill has been exposed to colder temperatures or high moisture climates, it is strongly recommended that the treadmill is warmed up to room temperature before first time use. Failure to do so may cause premature electronic failure.

When using an electrical appliance, basic precautions should always be followed, including the following. Read all instructions before using this appliance:



#### TO REDUCE THE RISK OF ELECTRIC SHOCK:

Always unplug this appliance (or treadmill) from the electrical outlet immediately after using and before cleaning.



#### TO REDUCE THE RISK OF BURNS, FIRE, ELECTRICAL SHOCK OR INJURY TO PERSONS:

- An appliance should never be left unattended when plugged in. Unplug from outlet when not in use, and before putting on or taking off parts.
- Close supervision is necessary when this appliance (or treadmill) is used by, on, or near children, invalids, or disabled persons.
- Use this appliance (or treadmill) only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.
- Never operate this appliance (or treadmill) if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Return the appliance (or treadmill) to a service center for examination and repair.
- Do not carry this appliance (or treadmill) by supply cord or use cord as a handle.
- Keep the cord away from heated surfaces.
- Never operate the appliance (or treadmill) with the air openings blocked. Keep the air openings free of lint, hair, and the like.
- Never drop or insert any object into any opening.
- Do not use outdoors.
- Do not operate where aerosol (spray) products are being used or where oxygen is being administered.
- To disconnect, turn all controls to the off position, then remove plug from outlet.
- Do not operate under blanket or pillow. Excessive heating can occur and cause fire, electric shock, or injury to persons.
- Never use the treadmill before securing the safety tether clip to your clothing.
- If you experience any kind of pain, including but not limited to chest pains, nausea, dizziness, or shortness of breath, stop exercising immediately and consult your physician before continuing.
- Do not wear clothes that might catch on any part of the treadmill.
- Always wear athletic shoes while using this equipment.
- Do not jump on the treadmill.
- Unplug treadmill before moving or cleaning it. To clean, wipe surfaces down with soap and slightly damp cloth only; never use solvents. (See MAINTENANCE)
- At no time should more than one person be on treadmill while in operation.
- The treadmill should not be used by persons weighing more than 300 pounds. Failure to comply will void the warranty.
- The treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, school or institutional setting. Failure to comply will void the warranty.
- Do not use the treadmill in any location that is not temperature controlled, such as but not limited to garages, porches, pool rooms, bathrooms, car ports or outdoors. Failure to comply may void the warranty.

### SAVE THESE INSTRUCTIONS



At NO time should pets or children under the age of 12 be closer to the treadmill than 10 feet.

At NO time should children under the age of 12 use the treadmill.

Children over the age of 12 should not use the treadmill without adult supervision.

# ASSEMBLY

## IMPORTANT: READ THESE SAFETY INSTRUCTIONS BEFORE USE!



During the assembly process of the treadmill there are several areas that special attention must be paid. It is very important to follow the assembly instructions correctly and to make sure all parts are firmly tightened. If the assembly instructions are not followed correctly, the treadmill could have frame parts that are not tightened and will seem loose and may cause irritating noises. There should be no side-to-side play in the console masts or any forward and back play in the console assembly or handlebars. If there is any play in these areas, the treadmill has not been properly assembled. To prevent damage to the treadmill, the assembly instructions must be reviewed and corrective actions should be taken.

## UNPACKING

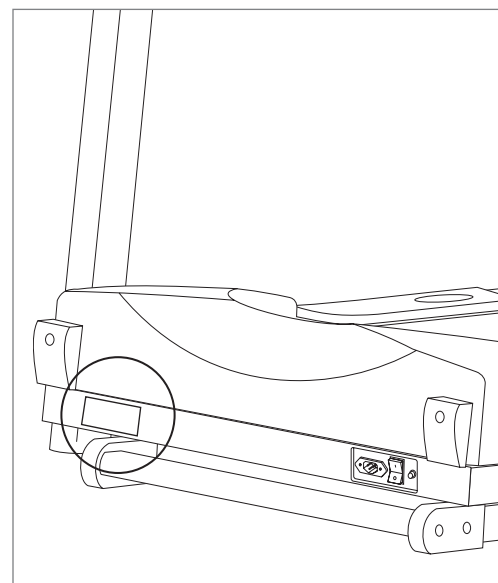
Place the treadmill carton on a level flat surface. It is recommended that you place a protective covering on your floor. Take CAUTION when handling and transporting this unit. Never open box when it is on its side. Once the banding straps have been removed, do not lift or transport this unit unless it is fully assembled and in the upright folded position, with the lock latch secure. Unpack the unit where it will be used. Never grab hold of any portion of the incline frame and attempt to lift or move the treadmill. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN INJURY!

Before proceeding, find your treadmill's serial number and model name located under the deck on the frame crossbar and enter it in the space provided below.

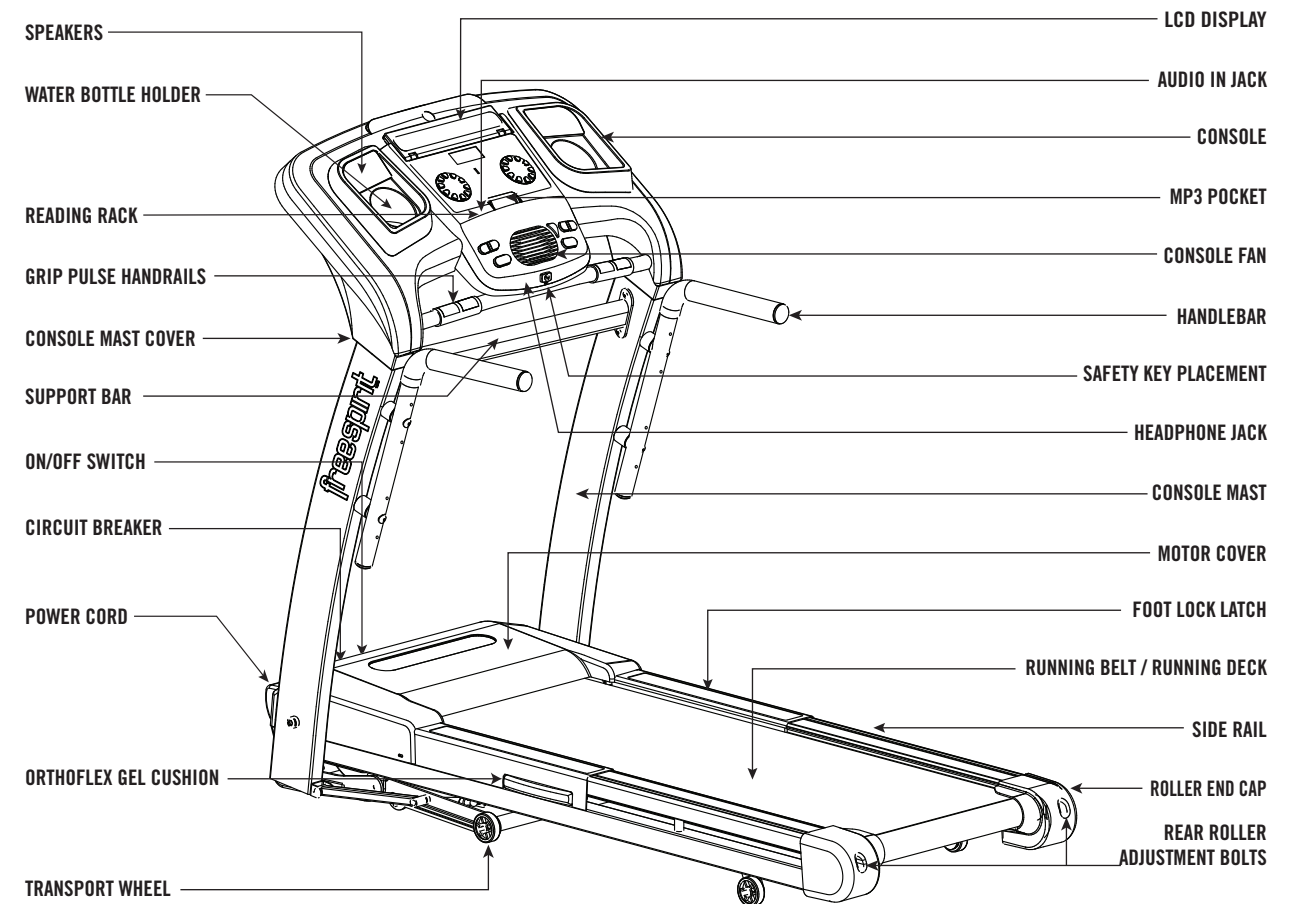
### ENTER YOUR SERIAL NUMBER AND MODEL NAME IN THE BOXES BELOW:

SERIAL NUMBER:

MODEL NAME:



\* Refer to the SERIAL NUMBER and MODEL NAME when calling for service.



## TOOLS INCLUDED

- |  |   |
|--|---|
| <input type="checkbox"/> Screwdriver             | <input type="checkbox"/> 6 mm T-wrench  |
| <input type="checkbox"/> 17mm / 19mm Flat Wrench | <input type="checkbox"/> 10 mm L-wrench |
| <input type="checkbox"/> 5 mm T-wrench           | <input type="checkbox"/> 4 mm L-wrench  |

## PARTS INCLUDED

- |  |   |
|--|---|
| <input type="checkbox"/> 1 Safety Key                                      | <input type="checkbox"/> 2 Console Mast Covers          |
| <input type="checkbox"/> 1 Console Assembly (located under treadmill deck) | <input type="checkbox"/> 1 Bottle of Silicone Lubricant |
| <input type="checkbox"/> 1 Power Cord                                      | <input type="checkbox"/> 1 Support Bar                  |
| <input type="checkbox"/> 4 Hardware Bags                                   | <input type="checkbox"/> 1 Audio Adaptor Cable          |
| <input type="checkbox"/> 2 Console Masts                                   |   |

If you have questions or if there are any missing parts, contact 1-800-4-MY-HOME®. Further contact information is located on the back cover of this manual.



## PRE-ASSEMBLY

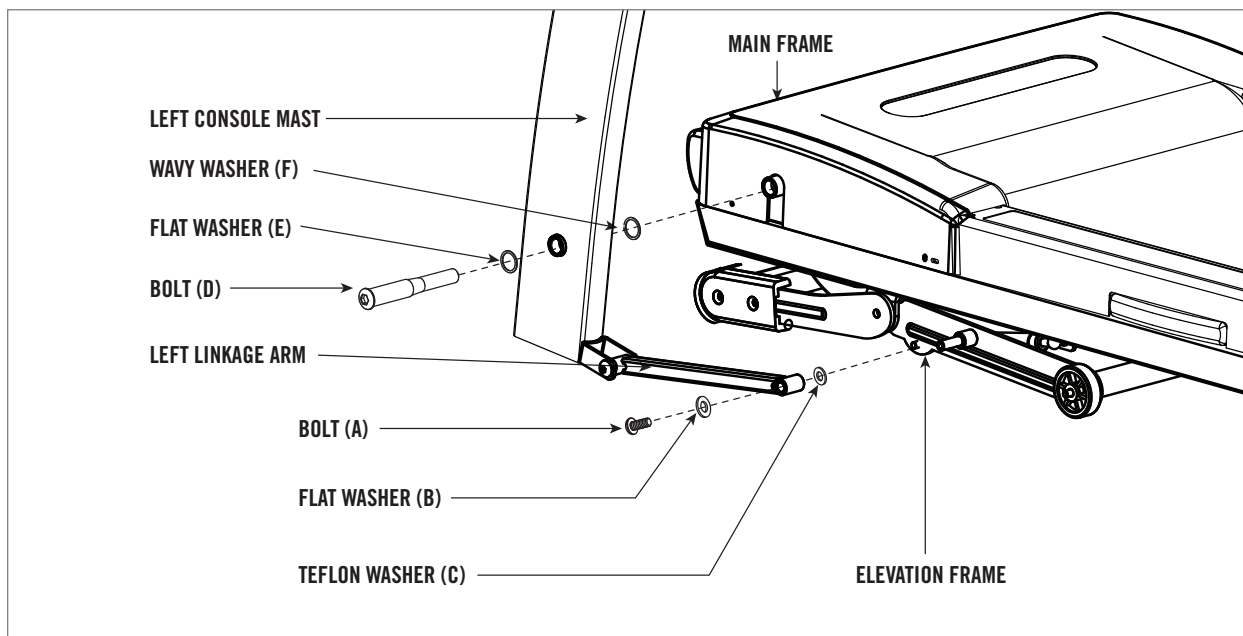
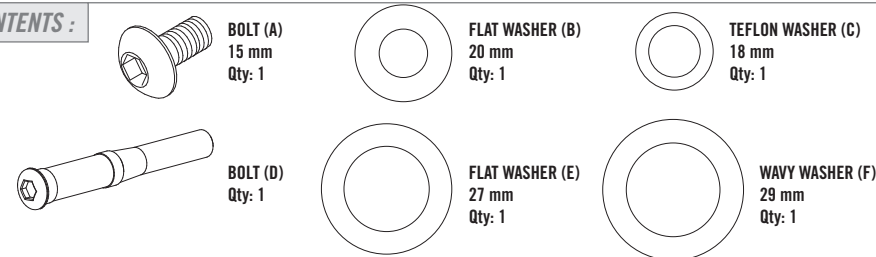


**DO NOT ATTEMPT TO LIFT THE TREADMILL!\*** Do not move or lift treadmill from packaging until specified to do so in the assembly instructions. Failure to do so may result in injury! Remove plastic wrap from console masts.

**NOTE:** During each assembly step, ensure that ALL nuts and bolts are in place and partially threaded in before completely tightening any ONE bolt. NOTE: A light application of grease may aid in the installation of hardware. Any grease, such as lithium bike grease is recommended.

## ASSEMBLY STEP 1

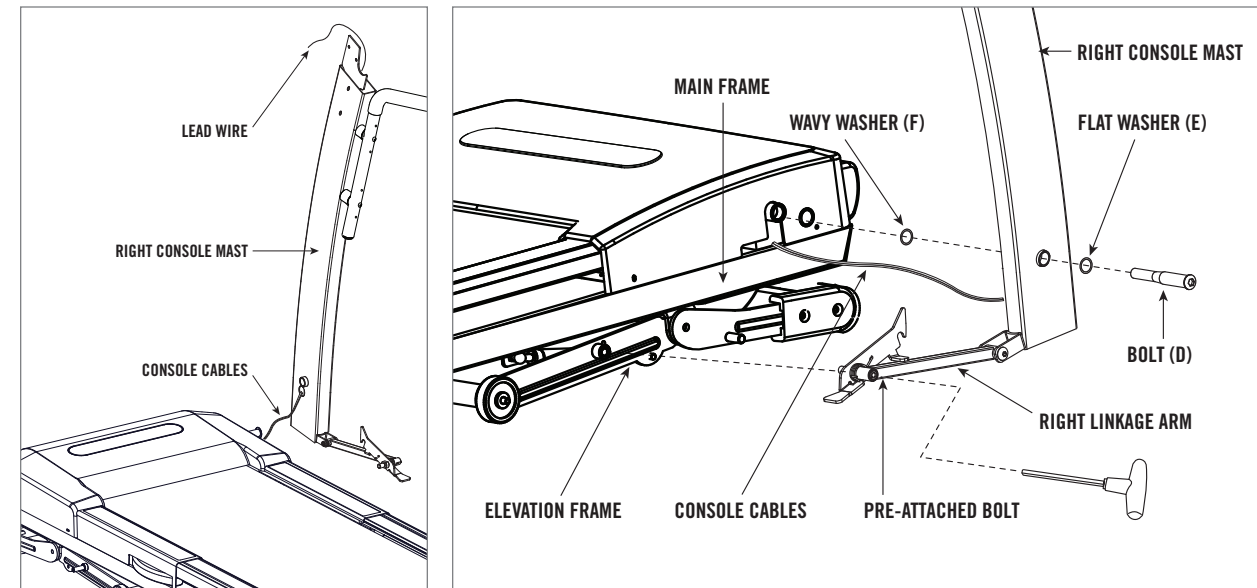
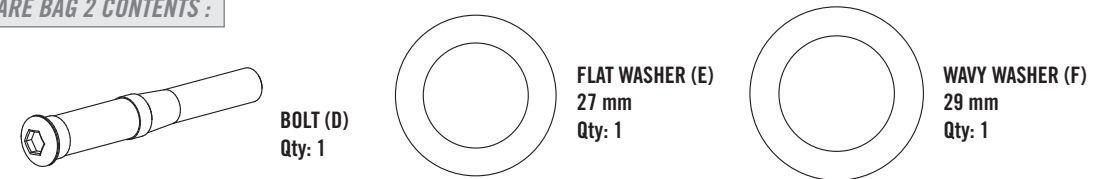
## HARDWARE BAG 1 CONTENTS :



- A** Open **HARDWARE BAG 1**.
- B** Cut banding straps. Do not move or lift treadmill from packaging.
- C** Move **LEFT LINKAGE ARM** into position. Insert 1 **BOLT (A)** and 1 **FLAT WASHER (B)** into **LEFT LINKAGE ARM** followed by 1 **TEFLON WASHER (C)** and attach to **ELEVATION FRAME**.
- D** Lift **LEFT CONSOLE MAST** into upright position. Be sure to hold the console mast firmly, as it will not stay in the upright position on its own.
- E** Insert 1 **BOLT (D)** and 1 **FLAT WASHER (E)** through **LEFT CONSOLE MAST** followed by 1 **WAVY WASHER (F)** and attach to **MAIN FRAME**.

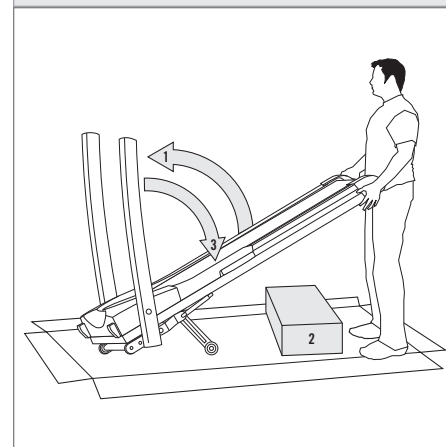
## ASSEMBLY STEP 2

## HARDWARE BAG 2 CONTENTS :



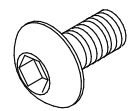
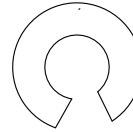
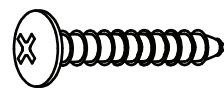
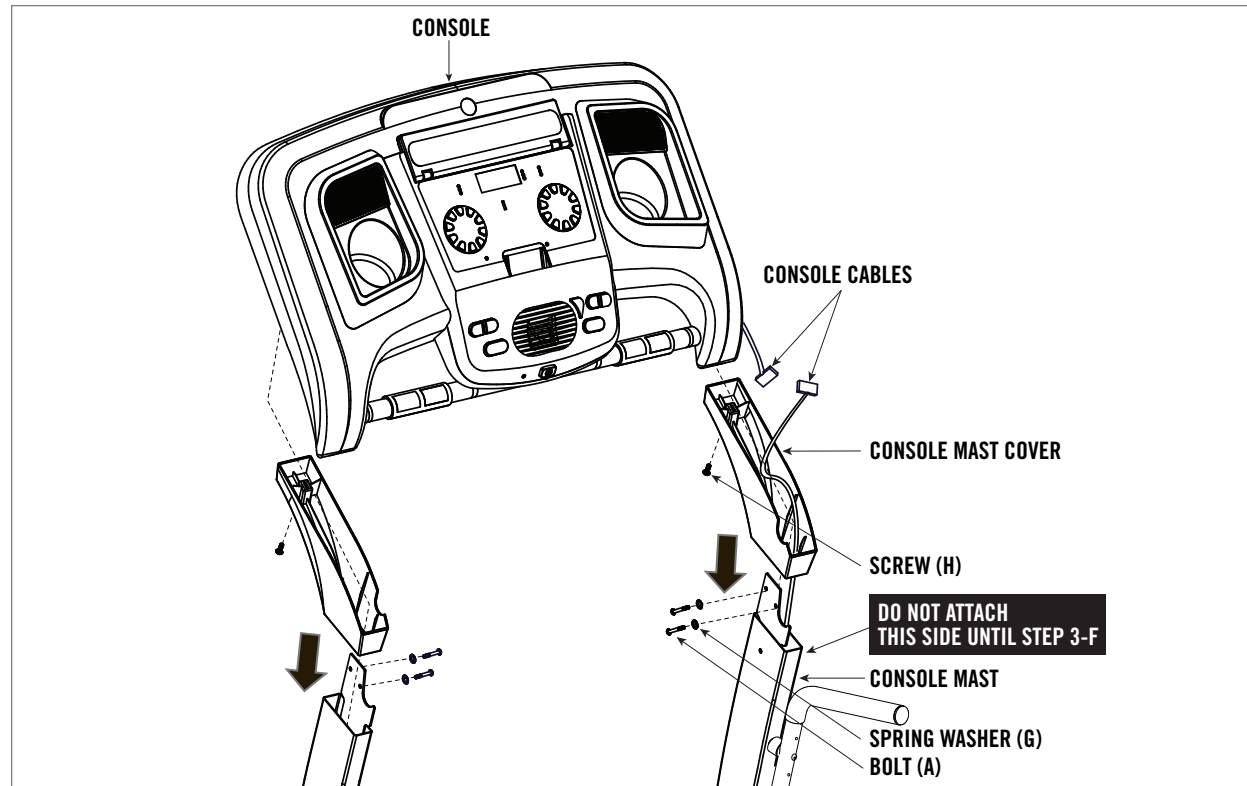
- A** Pull **LEAD WIRE** through **RIGHT CONSOLE MAST**. After pulling the **LEAD WIRE** through the mast, the top of the **CONSOLE CABLE** should be located at the top of the mast. Detach and discard **LEAD WIRE**.
- B** Open **HARDWARE BAG 2**.
- C** Move **RIGHT LINKAGE ARM** into position and attach to **ELEVATION FRAME**.  
**NOTE:** While holding **RIGHT CONSOLE MAST** in the upright position, tighten **PRE-ATTACHED BOLT** using T-wrench to attach **RIGHT LINKAGE ARM**.
- D** Insert 1 **BOLT (D)** and 1 **FLAT WASHER (E)** through **RIGHT CONSOLE MAST** followed by 1 **WAVY WASHER (F)** and attach to **MAIN FRAME**.
- E** Lift the **RUNNING DECK** until lock latch on side of treadmill is fully engaged.
- F** Remove **CONSOLE** from box and place out of the way.
- G** Lower the treadmill **RUNNING DECK** from the folded position by stepping on **LOCK LATCH** on lower right side.

\* **NOTE:** If you have attempted to move the treadmill from the box and the machine has sprung open and cannot be assembled, refer to the troubleshooting section in order to restore the treadmill to its proper position.



## ASSEMBLY STEP 3

## HARDWARE BAG 3 CONTENTS :

**BOLT (A)**  
15 mm  
Qty: 4**SPRING WASHER (G)**  
15 mm  
Qty: 4**SCREW (H)**  
25 mm  
Qty: 2

**A** Open **HARDWARE BAG 3**.

**B** Slide **CONSOLE MAST COVERS** down onto **CONSOLE MAST**.

**C** With running deck in lowered position, place **CONSOLE** on upright masts. Align the brackets that are underneath the console with the top holes of the upright masts.

**D** To assemble the **LEFT CONSOLE MAST** to the **CONSOLE**, insert 1 **BOLT (A)** and 1 **SPRING WASHER (G)** into each of the 2 holes in the **LEFT CONSOLE MAST** and lightly tighten.

**E** Gently lift **RIGHT** side of the **CONSOLE** to connect the **CONSOLE CABLES**. Carefully tuck wires in mast to avoid damage. **NOTE:** Do not pinch console cables.

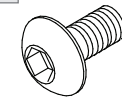
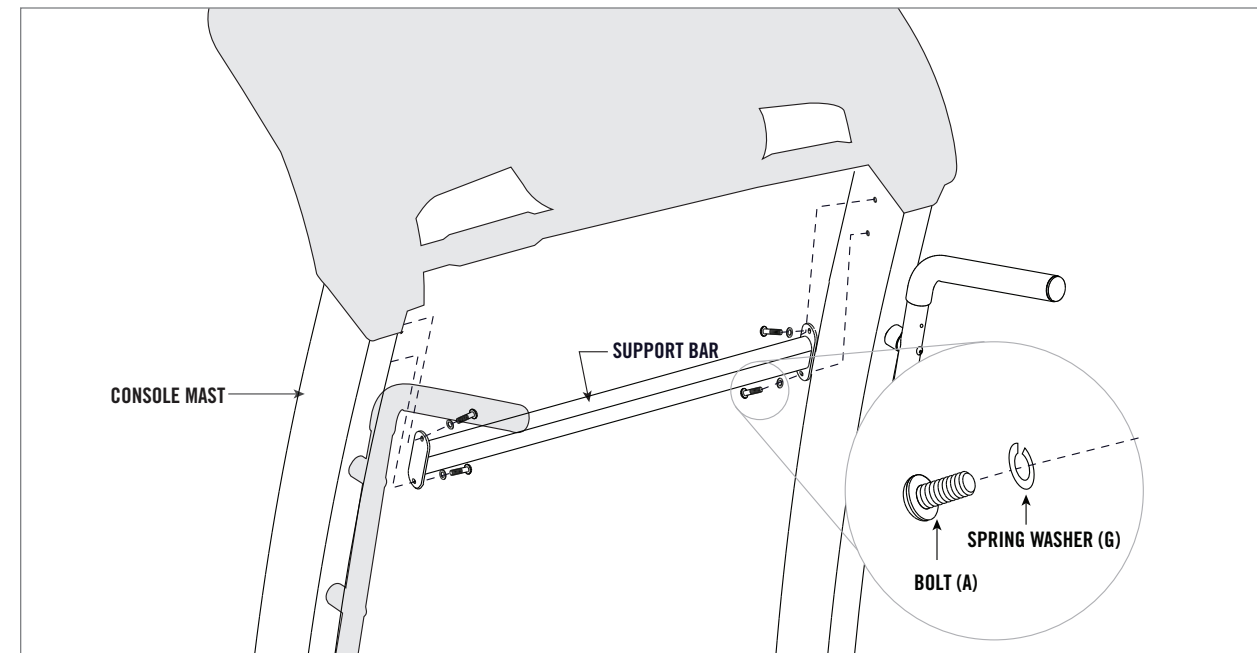
**F** Repeat **STEP D** above to assemble the **RIGHT CONSOLE MAST** to the **CONSOLE**.

**G** Tighten all bolts completely.

**H** Place 1 **SCREW (H)** through the back of both **CONSOLE MAST COVERS** and tighten into the **CONSOLE**.

## ASSEMBLY STEP 4

## HARDWARE BAG 4 CONTENTS :

**BOLT (A)**  
15 mm  
Qty: 4**SPRING WASHER (G)**  
15 mm  
Qty: 4

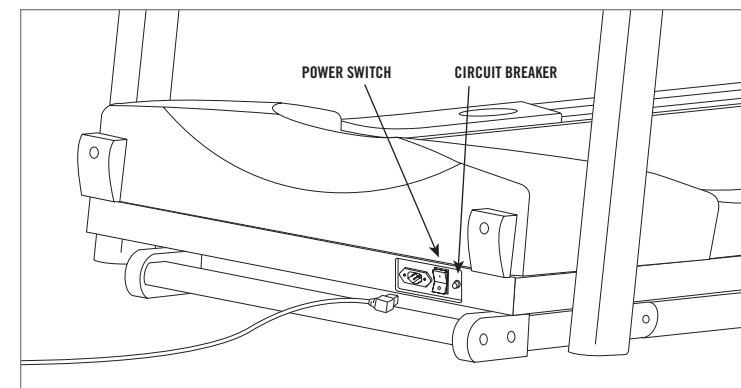
**A** Open **HARDWARE BAG 4**.

**B** Align **SUPPORT BAR** with holes in **CONSOLE MAST**.

**C** Insert 2 **BOLTS (A)** and 2 **SPRING WASHERS (G)** into the two holes of the **SUPPORT BAR**. **NOTE:** Look into holes in the right mast before inserting bolt to prevent cables from being damaged.

**D** Repeat on other side.

**E** Tighten all bolts completely.

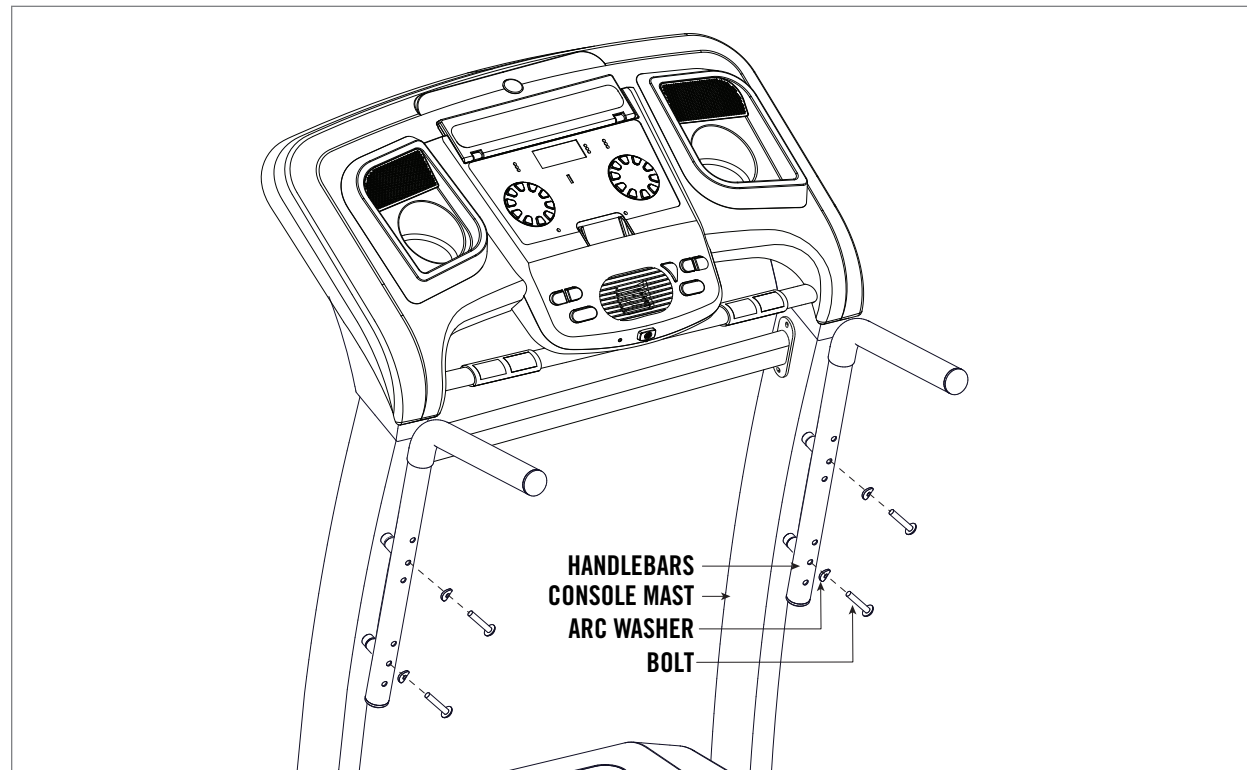


Connect power plug to the treadmill and connect the cord to a power outlet. The on/off switch is located next to the power cord. Flip this switch to the 'ON' position, so that the switch is lit. You will hear a beep and the console will light up.

**YOU'RE FINISHED!**

## HANDLEBAR ADJUSTMENT (OPTIONAL)

For a more comfortable workout, the treadmill handlebars are adjustable. The handlebars are pre-installed to the masts. To adjust the handlebars to a more comfortable position, follow the steps below.



- A** Detach the **HANDLEBAR** from the **CONSOLE MAST** by removing both **BOLTS** and **ARC WASHERS**.
- B** Position the **HANDLEBAR** into the desired location (there are three possible heights for the handlebars).
- C** Reinsert the **BOLTS** and **ARC WASHERS** that were removed in Step A.
- D** Make sure to repeat Steps A-C on the other **HANDLEBAR** so that the handlebars are in the same location.
- E** Completely tighten all **BOLTS** in both **HANDLEBARS**.



**BOTH HANDLEBARS SHOULD BE REINSERTED IN THE SAME LOCATION AND ALL HANDLEBAR BOLTS SHOULD BE COMPLETELY TIGHTENED. INJURY MAY RESULT IF ONE HANDLEBAR IS HIGHER OR LOWER THAN THE OTHER HANDLEBAR AND IF THE HANDLEBAR BOLTS ARE NOT COMPLETELY TIGHTENED.**

## BEFORE YOU BEGIN

**CONGRATULATIONS!** on choosing your treadmill. You've taken an important step in developing and sustaining an exercise program! Your treadmill is a tremendously effective tool for achieving your personal fitness goals. Regular use of your treadmill can improve the quality of your life in so many ways.

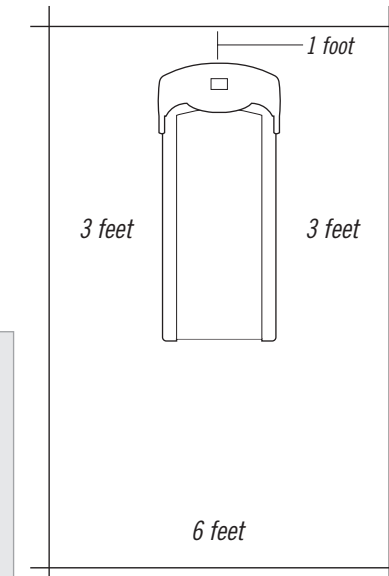
HERE ARE JUST A FEW OF THE HEALTH BENEFITS OF EXERCISE:

- Weight Loss
- A Healthier Heart
- Improved Muscle Tone
- Increased Daily Energy Levels

The key to reaping these benefits is to develop an exercise habit. Your new treadmill will help you eliminate obstacles that prevent you from exercising. Inclement weather and darkness won't interfere with your workout when you use your treadmill in the comfort of your home. This guide provides you with basic information for using and enjoying your new machine.

### LOCATION OF THE TREADMILL

Place the treadmill on a level surface. There should be 6 feet of clearance behind the treadmill, 3 feet on each side and one foot in front for folding and the power cord. Do not place the treadmill in any area that will block any vent or air openings. The treadmill should not be located in a garage, covered patio, near water or outdoors.



### DO NOT STAND ON THE BELT

While you are preparing to use the treadmill, do not stand on the belt. Place your feet on the side rails before starting the treadmill. Start walking on the belt only after the belt has begun to move. Never start the treadmill at a fast running speed and attempt to jump on!

### SAFETY KEY

Your treadmill will not start unless the safety key is placed in position. Attach the clip end securely to your clothing. This safety key is designed to cut the power to the treadmill if you should fall. Check the operation of the safety key every 2 weeks.



**NEVER USE THE TREADMILL WITHOUT SECURING THE SAFETY KEY CLIP TO YOUR CLOTHING. PULL ON THE SAFETY KEY CLIP FIRST TO MAKE SURE IT WILL NOT COME OFF YOUR CLOTHING.**

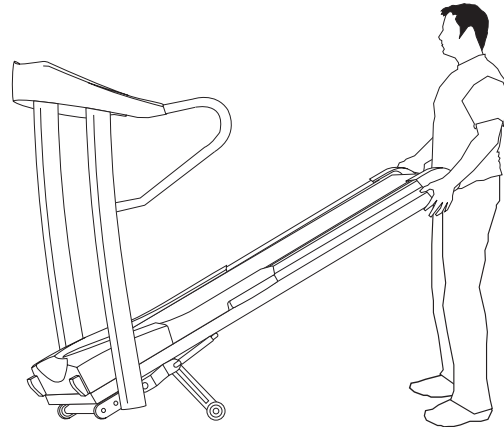


## PROPER USAGE

Your treadmill is capable of reaching high speeds. Always start off using a slower speed and adjust the speed in small increments to reach a higher speed level. Never leave the treadmill unattended while it is running. When not in use, remove the safety key, turn the on/off switch to off and unplug the power cord. Make sure to follow the MAINTENANCE schedule located on page 30 in this manual. Keep your body and head facing forward. Do not attempt to turn around or look backwards while the treadmill is running. Stop your workout immediately if you feel pain, faint, dizzy or are short of breath.

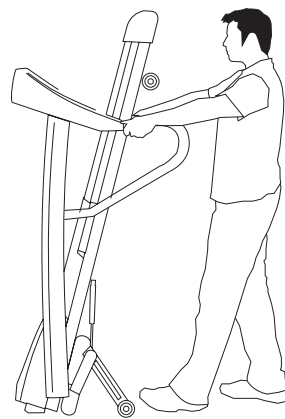


**Do not operate the treadmill if the power cord or plug is damaged. If the treadmill appears to not be working properly, do not use the treadmill.**



## FOLDING

Firmly grasp the back end of the treadmill. Carefully lift the end of the treadmill deck into the upright position until the foot lock latch engages and securely locks the deck into position. Make sure the deck is securely latched before letting go. To unfold, firmly grasp the back end of the treadmill. Gently press down on the foot lock latch with your foot until the lock latch disengages. Carefully lower the deck to the ground.



## MOVING

Your treadmill has a pair of transport wheels built into the frame. To move, make sure the treadmill is folded and securely latched. Then firmly grasp the handlebars, tilt the treadmill back and roll. **NOTE: Do not attempt to disassemble and transport treadmill.**



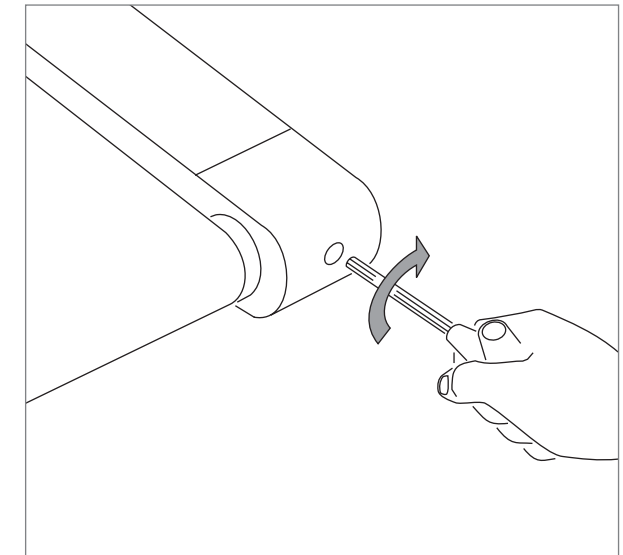
**Our Treadmills are heavy, use care and additional help if necessary when moving. Do not attempt to move or transport treadmill unless it is in the upright, folded position with the lock latch secured. Failure to follow these instructions could result in injury.**

## TENSIONING THE RUNNING BELT

The running belt has been properly adjusted at the factory before it was shipped. At times the belt can move off-center during shipment.

**CAUTION:** Running belt should NOT be moving during tensioning. Over-tightening the running belt can cause excessive wear on the treadmill as well as its components. Never over-tighten the belt.

If you can feel a slipping sensation when running on the treadmill, the running belt must be tightened. In most cases, the belt has stretched from use, causing the belt to slip. This is a normal and common adjustment. To eliminate this slipping, **TURN THE TREADMILL OFF** and tension **BOTH THE REAR ROLLER BOLTS** using the supplied allen wrench, turning them 1/4 TURN to the right as shown. Turn the treadmill on and check for slipping. Repeat if necessary, but **NEVER TURN** the roller bolts more than 1/4 turn at a time. Belt is properly tensioned when the slipping sensation is gone.



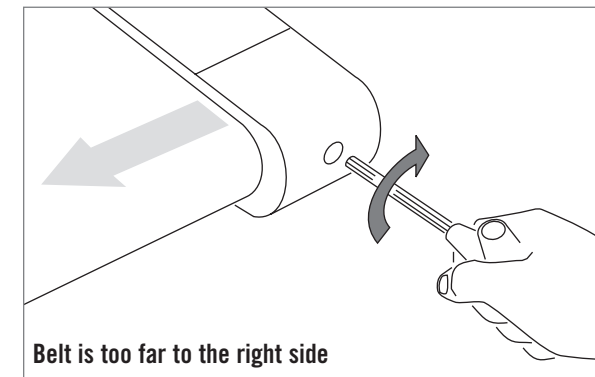
## CENTERING THE RUNNING BELT

The running belt has been properly adjusted at the factory before it was shipped. At times the belt can move off-center during shipment. Before operating the treadmill, make sure the belt is centered and remains centered to maintain smooth operation.

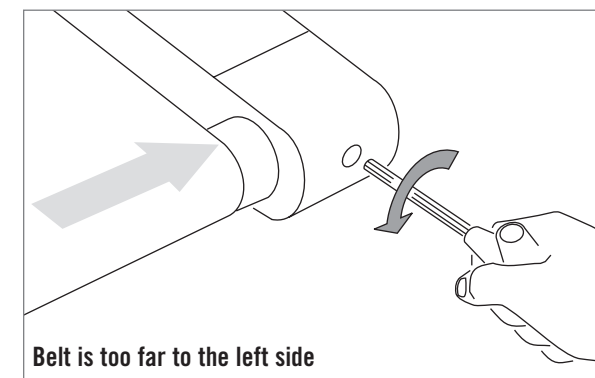
**CAUTION:** Do not run belt faster than 1/2 mph while centering. Keep fingers, hair and clothing away from belt at all times.

**If the running belt is too far to the right side:** With the treadmill running at 1/2 mph, turn the right adjustment bolt clockwise 1/4 TURN at a time (using the supplied allen wrench). Check the belt alignment. Allow belt to run a full cycle to gauge if more adjustment is needed. Repeat if necessary, until the belt remains centered during use.

**If the running belt is too far to the left side:** With the treadmill running at 1/2 mph, turn the right adjustment bolt counter-clockwise 1/4 TURN at a time (using the supplied allen wrench). Check the belt alignment. Allow belt to run a full cycle to gauge if more adjustment is needed. Repeat if necessary, until the belt remains centered during use.



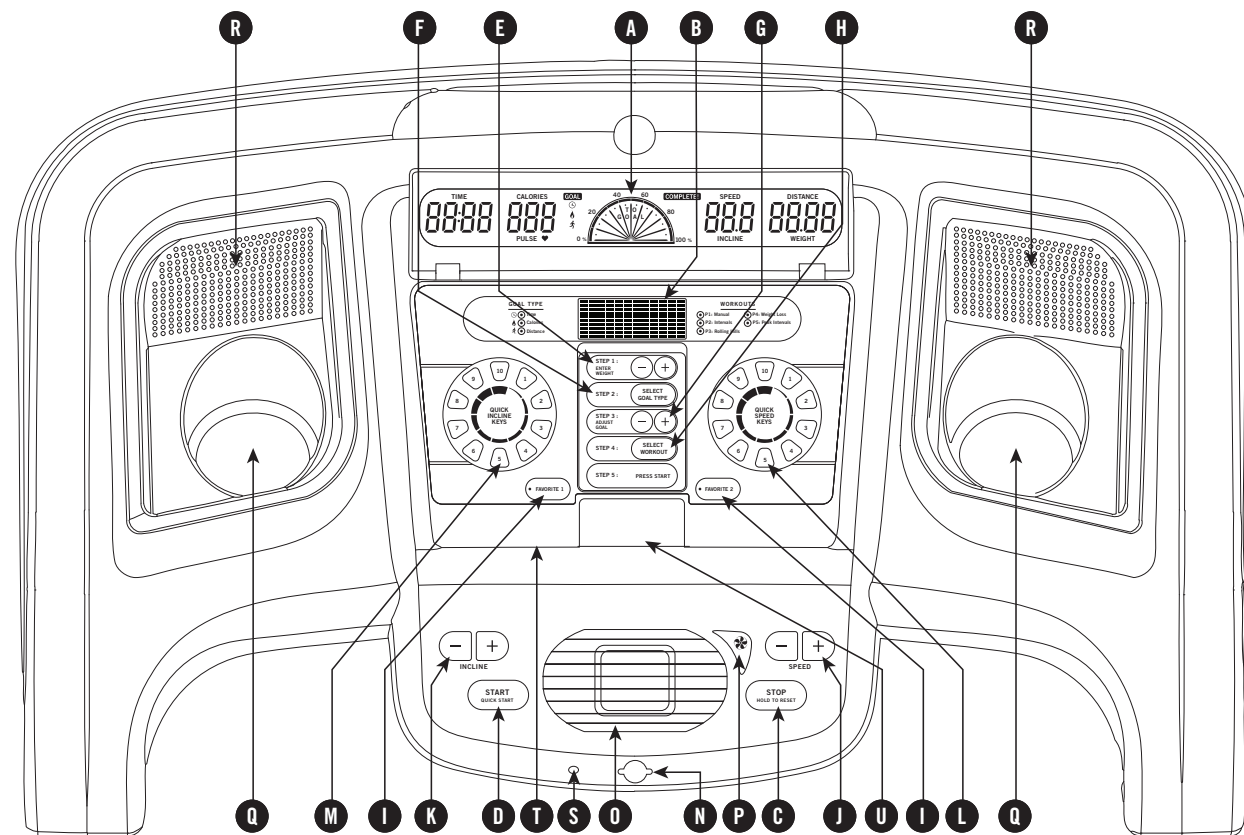
Belt is too far to the right side



Belt is too far to the left side

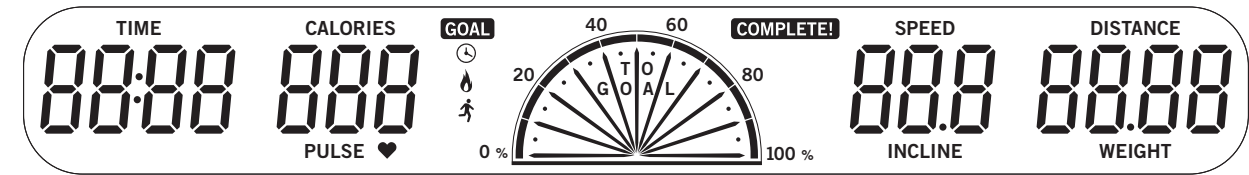


## TREADMILL OPERATION



- A) PERFECTview™:** Displays Incline, Time, Pulse, Calories, Speed, Distance and GOALtracker™. (GOALtracker™ Displays progress throughout workout and goal type.)
- B) WORKOUT PROFILE:** Displays workout profiles.
- C) STOP:** Press to pause/end your workout. Hold for 3 seconds to reset the treadmill.
- D) START/QUICK START:** Press to begin the selected workout goal or simply press to begin a manual program without setting up a workout goal.
- E) WEIGHT ADJUSTMENT KEYS:** Used to adjust weight settings.
- F) SELECT GOAL TYPE KEY:** Used to select desired goal.
- G) ADJUST GOAL KEYS:** Used to adjust goal settings.
- H) SELECT WORKOUT KEY:** Used to select desired workout.
- I) USER FAVORITE KEYS:** Retains a user's favorite program settings in memory.
- J) SPEED +/- KEYS:** Press to adjust speed (0.1 MPH increments).
- K) INCLINE +/- KEYS:** Press to adjust incline (0.5% increments).
- L) QUICK SPEED KEYS:** Press to reach desired speed more quickly.
- M) QUICK INCLINE KEYS:** Press to reach desired incline more quickly.
- N) SAFETY KEY POSITION:** Enables treadmill when inserted.
- O) BLOWER FAN:** Personal workout fan.
- P) FAN BUTTON:** Press the fan button once for low speed, twice for medium speed, three times for high speed and four times to turn the fan off.
- Q) WATER BOTTLE HOLDERS:** Holds personal workout equipment.
- R) SPEAKERS:** Music plays through speakers when your CD / MP3 player is connected to the console.
- S) AUDIO OUT / HEADPHONE JACK:** Plug your headphones into this jack to listen to your music through the headphones. NOTE: When headphones are plugged into the headphone jack the sound will no longer come out through the speakers.
- T) AUDIO IN:** Plug your CD / MP3 player into the console using the included audio adaptor cable.
- U) MP3 PLAYER POCKET:** Used to store your MP3 player.

## PERFECTview™ ADJUSTABLE MONITOR DISPLAY



**TIME** • Shown as Minutes:Seconds. Indicates the time remaining or the time elapsed in your workout.

**CALORIES** • Indicates total calories burned during your workout.

**PULSE** • Shown as Beats Per Minute. Indicates your heart rate (displayed when contact is made with both pulse grips).

**GOALtracker™** • Displays progress throughout workout and goal type.

**SPEED** • Shown as MPH. Indicates the speed of the treadmill belt.

**INCLINE** • Shown as Percent. Indicates the incline of the treadmill deck surface.

**DISTANCE** • Shown as Miles. Indicates distance traveled during your workout.

## HEART RATE

### PULSE GRIPS

Place the palm of your hands directly on the grip pulse handlebars. Both hands must grip the bars for your heart rate to register. It takes 5 consecutive heart beats (15-20 seconds) for your heart rate to register. When gripping the pulse handlebars, do not grip tightly. Holding the grips tightly may elevate your blood pressure. Keep a loose, cupping hold. You may experience an erratic readout if consistently holding the grip pulse handlebars. Make sure to clean the pulse sensors to ensure proper contact can be maintained.

## TREADMILL OPERATION

### BEFORE USING THE TREADMILL

- 1) Check to make sure nothing is on the treadmill and that nothing will hinder the movement of the treadmill.
- 2) Plug in the power cord and turn the treadmill ON.
- 3) Stand on the side rails of the treadmill.
- 4) Attach the safety key clip to part of your clothing.
- 5) Insert the safety key into the safety key slot located on the console.

### QUICK START

- 1) Press the **START** button and begin exercising.
- 2) Program will automatically default to **MANUAL**. The time will count up from 0:00.
- 3) Incline and Speed can be adjusted during workout using the **SPEED/INCLINE +/- KEYS** or **SPEED/INCLINE QUICK** keys.

### SELECTING WORKOUT GOALS

- 1) Upon initial console power up the screen will flash and prompt you to enter your weight (this is needed to accurately calculate calories burned). Use the **WEIGHT ADJUSTMENT KEYS** to enter your weight.
- 2) When desired weight is displayed, use the **SELECT GOAL TYPE KEY** to select among the three different program goal types.
  - **Time**
  - **Calories**
  - **Distance**
- 3) When desired goal type is displayed, use the **ADJUST GOAL KEYS** to increase or decrease the values of your goal.
- 4) When desired goal value is displayed, use the **SELECT WORKOUT KEY** to select one of the five different program profiles:
  - **P1: Manual**
  - **P2: Intervals**
  - **P3: Rolling Hills**
  - **P4: Weight Loss**
  - **P5: Peak Intervals**
- 5) When the desired program profile is displayed, press **START** to begin workout.

## CONSOLE OPERATION

### PROGRAM: MANUAL (P1)

Allows 'On The Fly' manual **SPEED** and **INCLINE** changes.

### PROGRAM: INTERVALS (P2)

A series of alternating **SPEED** levels.

	WARM-UP		1:30	:30	COOL-DOWN	
	1	2	1	2	1.5	1.0
<b>SPEED</b>	1.0	1.5	2.0	4.0	1.5	1.0

(Segments repeat and cool-down occurs only during time-based goals.)

### PROGRAM: ROLLING HILLS (P3)

Motivates with different combinations of **SPEED**.

	WARM-UP		:30	:30	:30	:30	:30	:30	:30	:30	COOL-DOWN	
	1	2	1	2	3	4	5	6	7	8	2.3	1.5
<b>SPEED</b>	1.0	1.5	2.0	2.5	3.0	3.5	4.0	3.5	3.0	2.5	2.3	1.5

(Segments repeat and cool-down occurs only during time-based goals.)

### PROGRAM: WEIGHT LOSS (P4)

Challenges with various combinations of **HILLS** and **VALLEYS**. (**SPEED** and **INCLINE** changes.)

	WARM-UP		:30	:30	:30	:30	:30	:30	:30	:30	COOL-DOWN	
	0.0	0.5	1	2	3	4	5	6	7	8	0.5	0.0
<b>ELEVATION</b>	0.0	0.5	1.5	1.5	1.0	0.5	0.5	0.5	1.0	1.5	0.5	0.0
<b>SPEED</b>	1.0	1.5	2.0	2.5	3.0	3.5	4.0	3.5	3.0	2.5	2.3	1.5

(Segments repeat and cool-down occurs only during time-based goals.)

### PROGRAM: PEAK INTERVALS (P5)

Challenges with various combinations of **HILLS** and **VALLEYS**. (**SPEED** and **INCLINE** changes.)

	WARM-UP		1:30	:30	1:30	:30	1:30	:30	1:30	:30	COOL-DOWN	
	1.0	1.5	1	2	3	4	5	6	7	8	1.5	1.0
<b>ELEVATION</b>	1.0	1.5	1.0	2.0	1.0	2.0	1.0	2.5	1.0	2.5	1.5	1.0
<b>SPEED</b>	1.0	1.5	2.0	4.0	2.0	4.0	2.0	4.5	2.0	4.5	1.5	1.0

(Segments repeat and cool-down occurs only during time-based goals.)

**\*NOTE:** Warm-up and cool-down times are dependent on Goal Type selected.

**Time Goal:** 4:00 warm-up and cool-down.

**Distance or Calorie Goal:** 4:00 warm-up only and the program ends when selected goal is reached.

**\*\*NOTE:** When in a program, if the user adjusts speed or incline, all of the remaining program segments will be adjusted as well.

## USER FAVORITE KEYS

The user favorite keys allow up to two programs and program settings to be saved into memory. Using a favorite key enables you to begin your favorite program quickly. To set a user **FAVORITE KEY**, follow the steps as listed in the “SETTING FAVORITE KEYS” section.

### SETTING FAVORITE KEYS:

- 1) Press and hold the **FAVORITE 1** or **FAVORITE 2** key for five seconds until you hear three beeps. The LED inside the **FAVORITE KEY** will be flashing. **\*NOTE:** The **FAVORITE KEYS** can not be programmed if you are already in a program.
- 2) The screen will flash and prompt you to enter your weight (weight entry is needed to accurately calculate calories burned). Use the **WEIGHT ADJUSTMENT KEYS** to enter your weight.
- 3) When desired weight is displayed, use the **SELECT GOAL TYPE KEY** to select preferred goal type (**Time, Calories, Distance**).
- 4) When desired goal type is displayed, use the **ADJUST GOAL KEYS** to increase or decrease the values of your goal.
- 5) When desired goal value is displayed, use the **SELECT WORKOUT KEY** to select one of the five different program profiles (**Manual, Intervals, Rolling Hills, Weight Loss, Peak Intervals**).
- 6) When the desired program profile is displayed, press **START** to begin workout. The **FAVORITE KEY** programming is complete and the LED inside the **FAVORITE KEY** will no longer flash.

**\*NOTE:** At any time, you may reset a **FAVORITE KEY** with a new program or different program settings by following the six steps listed above.

### USING FAVORITE KEYS

- 1) After you have programmed a **FAVORITE KEY** as listed in the “SETTING FAVORITE KEYS” section, you may use the **FAVORITE KEY**. Press the desired **FAVORITE 1** or **FAVORITE 2** key.
- 2) Press **START** to begin the program.

**\*NOTE:** The **FAVORITE 1** and **FAVORITE 2** keys may only be used before starting a program. The keys will not function while in a program.

## CONDITIONING GUIDELINES

ALWAYS CONSULT YOUR PHYSICIAN BEFORE BEGINNING AN EXERCISE PROGRAM.

### HOW OFTEN? (Frequency of Workouts)

The American Heart Association recommends that you exercise at least 3 to 4 days per week to maintain cardiovascular fitness. If you have other goals such as weight or fat loss, you will achieve your goal faster with more frequent exercise. Whether it's 3 days or 6 days, remember that your ultimate goal should be to make exercise a lifetime habit. Many people are successful staying with a fitness program if they set aside a specific time of day to exercise. It doesn't matter whether it's in the morning before breakfast, during lunch hour or while watching the evening news. What's more important is that it's a time that allows you to keep a schedule, and a time when you won't be interrupted. To be successful with your fitness program, you have to make it a priority in your life. So decide on a time, pull out your day planner and pencil in your exercise times for the next month!

### HOW LONG? (Duration of Workouts)

For aerobic exercise benefits, it's recommended that you exercise from between 24 and 60 minutes per session. But start slowly and gradually increase your exercise times. If you've been sedentary during the past year, it may be a good idea to keep your exercise times to as little as five minutes initially. Your body will need time to adjust to the new activity. If your goal is weight loss, a longer exercise session at lower intensities has been found to be most effective. A workout time of 48 minutes or more is recommended for best weight loss results.

### HOW HARD? (Intensity of Workouts)

How hard you workout is also determined by your goals. If you use your treadmill to prepare for a 5K run, you will probably work out at a higher intensity than if your goal is general fitness. Regardless of your long term goals, always begin an exercise program at low intensity. Aerobic exercise does not have to be painful to be beneficial! There are two ways to measure your exercise intensity. The first is by monitoring your heart rate (using the grip pulse handlebars), and the second is by evaluating your perceived exertion level (this is simpler than it sounds!).

### PERCEIVED EXERTION LEVEL

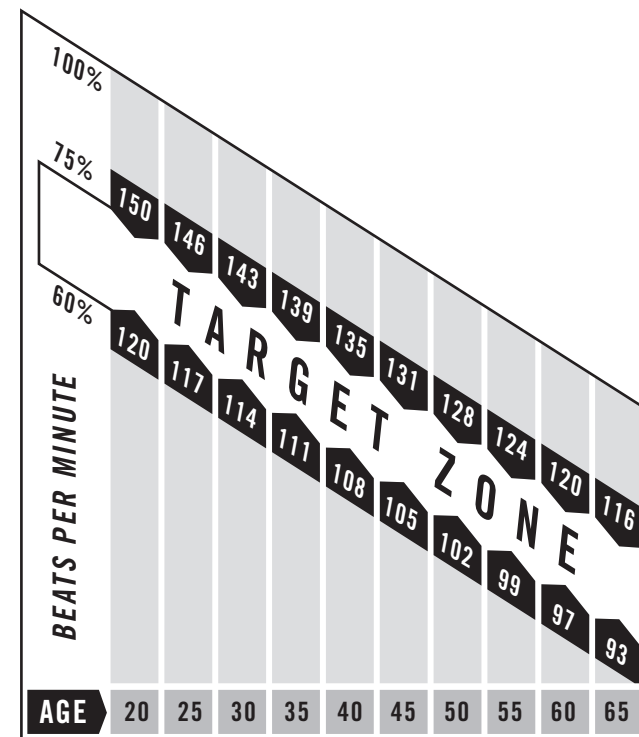
A simple way to gauge your exercise intensity is to evaluate your perceived exertion level. While exercising, if you are too winded to maintain a conversation without gasping, you are working out too hard. A good rule of thumb is to work to the point of exhilaration, not exhaustion. If you cannot catch your breath, it's time to slow down. Always be aware of these warning signs of overexertion.



## TARGET HEART RATE ZONE CHART

### What is Target Heart Rate Zone?

Target Heart Rate Zone tells you the number of times per minute your heart needs to beat to achieve a desired workout effect. It is represented as a percentage of the maximum number of times your heart can beat per minute. Target Zone will vary for each individual, depending on age, current level of conditioning, and personal fitness goals. The American Heart Association recommends working-out at a Target Heart Rate Zone of between 60% and 75% of your maximum heart rate. A beginner will want to workout in the 60% range while a more experienced exerciser will want to workout in the 70-75% range. See chart for reference.



### EXAMPLE:

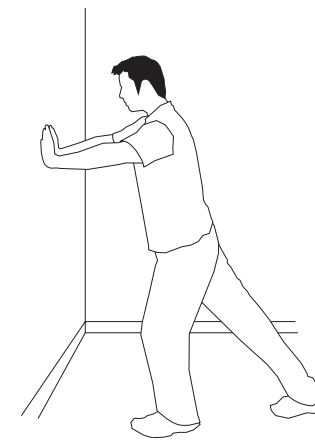
For a 42-year-old user: Find age along the bottom of the chart (round to 40), follow age column up to the target zone bar. Results: 60% of maximum Heart Rate = 108 Beats Per Minute, 75% of maximum Heart Rate = 135 Beat Per Minute.

**ALWAYS CONSULT YOUR PHYSICIAN BEFORE BEGINNING AN EXERCISE PROGRAM.**

## TIPS STRETCHING

### STRETCH FIRST

Before using your product, it is best to take a few minutes doing a few gentle stretching exercises. Stretching prior to exercise will improve flexibility and reduce chances of exercise related injury. Ease into each of these stretches with a slow gentle motion. Do not stretch to the point of pain. Make sure not to bounce while doing these stretches.

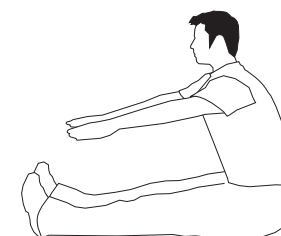
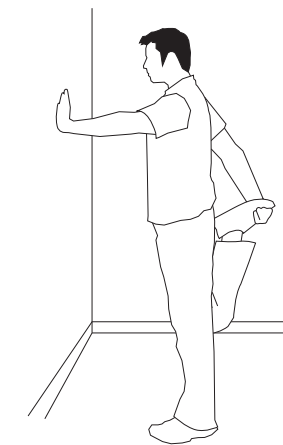


#### 1. STANDING CALF MUSCLE STRETCH

Stand near a wall with the toes of your left foot about 18" from the wall, and the right foot about 12" behind the other foot. Lean forward, pushing against the wall with your palms. Keep your heels flat and hold this position for a count of 15 seconds. Make sure that you do not bounce while stretching. Repeat on the other side.

#### 2. STANDING QUADRICEPS STRETCH

Using a wall to provide balance, grasp your right ankle with your right hand and hold your foot against the back of your thigh for 15 seconds. Repeat with your left ankle and hand.



#### 3. SITTING HAMSTRING & LOWER BACK MUSCLE STRETCH

Sit on the floor with your legs together and straight out in front of you. Do not lock your knees. Extend your fingers towards your toes and hold for a count of 15 seconds. Make sure that you do not bounce while stretching. Sit upright again. Repeat one time.

**TIPS** **THE IMPORTANCE OF WARM UP & COOL DOWN****WARM UP**

The first 2 to 5 minutes of a workout should be devoted to warming up. The warm-up will limber your muscles and prepare them for more strenuous exercise. Make sure that you warm-up on your product at a slow pace. The warm up should gradually bring your heart rate into your Target Heart Rate Zone.

**COOL DOWN**

Never stop exercising suddenly! A cool-down period of 3-5 minutes allows your heart to readjust to the decreased demand. Make sure that your cool down period consists of a very slow pace to allow your heart rate to lower. After the cool-down, repeat the stretching exercises listed above to loosen and relax your muscles.

**TIPS** **ACHIEVING YOUR FITNESS GOALS**

An important step in developing a long term fitness program is to determine your goals. Is your primary goal for exercising to lose weight? Improve muscle? Reduce stress? Prepare for the spring racing schedule? Knowing what your goals are will help you develop a more successful exercise program. Below are some common exercise goals:

- Weight Loss - lower intensity, longer duration workouts
- Improve Body Shape and Tone - interval workouts, alternate between high and low intensities
- Increased Energy Level - more frequent daily workouts
- Improved Sports Performance - high intensity workouts
- Improved Cardiovascular Endurance - moderate intensity, longer duration workouts

If possible try to define your personal goals in precise, measurable terms, and then put your goals in writing. The more specific you can be, the easier it will be to track your progress. If your goals are long term, divide them up into monthly and weekly segments. Longer term goals can lose some of the immediate motivation benefits. Short term goals are easier to achieve. Your console provides you with several readouts that can be used to record your progress. You can track Distance, Calories or Time.

**KEEPING AN EXERCISE DIARY**

To make your personal exercise log book, photocopy the weekly and monthly log sheets, which are located on the following pages.

**WEEKLY LOG SHEETS**

WEEK #	WEEKLY GOAL				
DAY	DATE	DISTANCE	CALORIES	TIME	COMMENTS
SUNDAY					
MONDAY					
TUESDAY					
WEDNESDAY					
THURSDAY					
FRIDAY					
SATURDAY					
<b>WEEKLY TOTALS :</b>					

WEEK #	WEEKLY GOAL				
DAY	DATE	DISTANCE	CALORIES	TIME	COMMENTS
SUNDAY					
MONDAY					
TUESDAY					
WEDNESDAY					
THURSDAY					
FRIDAY					
SATURDAY					
<b>WEEKLY TOTALS :</b>					

WEEK #	WEEKLY GOAL				
DAY	DATE	DISTANCE	CALORIES	TIME	COMMENTS
SUNDAY					
MONDAY					
TUESDAY					
WEDNESDAY					
THURSDAY					
FRIDAY					
SATURDAY					
<b>WEEKLY TOTALS :</b>					

## WEEKLY LOG SHEETS

WEEK #		WEEKLY GOAL				
DAY	DATE	DISTANCE	CALORIES	TIME	COMMENTS	
SUNDAY						
MONDAY						
TUESDAY						
WEDNESDAY						
THURSDAY						
FRIDAY						
SATURDAY						
<b>WEEKLY TOTALS :</b>						

WEEK #		WEEKLY GOAL				
DAY	DATE	DISTANCE	CALORIES	TIME	COMMENTS	
SUNDAY						
MONDAY						
TUESDAY						
WEDNESDAY						
THURSDAY						
FRIDAY						
SATURDAY						
<b>WEEKLY TOTALS :</b>						

WEEK #		WEEKLY GOAL				
DAY	DATE	DISTANCE	CALORIES	TIME	COMMENTS	
SUNDAY						
MONDAY						
TUESDAY						
WEDNESDAY						
THURSDAY						
FRIDAY						
SATURDAY						
<b>WEEKLY TOTALS :</b>						

## MONTHLY LOG SHEETS

MONTH		MONTHLY GOAL		
WEEK #	DISTANCE	CALORIES	TIME	
<b>MONTHLY TOTALS :</b>				

MONTH		MONTHLY GOAL		
WEEK #	DISTANCE	CALORIES	TIME	
<b>MONTHLY TOTALS :</b>				

MONTH		MONTHLY GOAL		
WEEK #	DISTANCE	CALORIES	TIME	
<b>MONTHLY TOTALS :</b>				



# TROUBLESHOOTING

## COMMON PRODUCT QUESTIONS

### ARE THE SOUNDS MY TREADMILL MAKES NORMAL?

All treadmills make a certain type of thumping noise due to the belt riding over the rollers, especially new treadmills. This noise will diminish over time, although may not totally go away. Over time, the belt will stretch, causing the belt to ride smoother over the rollers.

### WHY IS THE TREADMILL I PURCHASED LOUDER THAN THE ONE AT THE STORE?

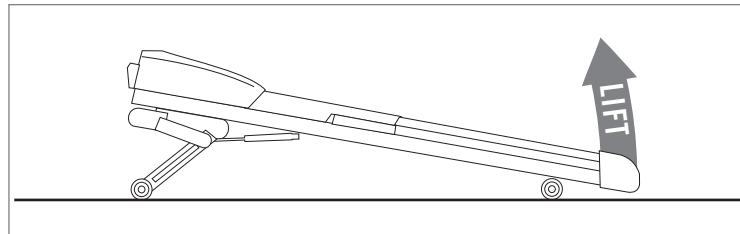
All fitness products seem quieter in a large store showroom because there is generally more background noise than in your home. Also, there will be less reverberation on a carpeted concrete floor than on a wood overlay floor. Sometimes a heavy rubber mat will help reduce reverberation through the floor. If a fitness product is placed close to a wall, there will be more reflected noise.

### WHEN SHOULD I BE WORRIED ABOUT A NOISE?

As long as the sounds your treadmill makes are no louder than a normal conversational tone of voice, it is considered normal noise.

## TROUBLESHOOTING - TREADMILL

Your treadmill is designed to be reliable and easy to use. However, if you experience a problem, please reference the troubleshooting guide listed below.



**PROBLEM:** If you have attempted to move the treadmill from the box and the machine has sprung open and cannot be assembled.

**SOLUTION:** The air shocks have been engaged prematurely. To correct this, tilt the machine on its nose by lifting the deck (light end) upwards. Fold down the deck so that it is horizontal. You may now proceed with the assembly.

**PROBLEM:** The console does not light up and/or the belt does not move.

**SOLUTION:** Verify the following:

#### DOES THE RED LIGHT ON THE ON/OFF SWITCH LIGHT UP?

**IF YES:**

- Double check that all connections are secure, especially the console cable. Unplug and reconnect the console cable to verify.
- Make sure the console cable is not pinched or damaged in any way.
- Turn the power off, unplug the power cable and wait 60 seconds. Remove motor cover. Wait until all red LED lights have gone off on the motor control board before proceeding. Next, verify that none of the wires connected to the lower board are loose or disconnected.

**IF NO:**

- Verify that the outlet the machine is plugged into is functional. Double check that the breaker has not tripped, it is on a dedicated 15-amp circuit, it is not on a GFCI equipped outlet, and it is not plugged into a power strip/surge protector or extension cord.
- The power cord is not pinched or damaged and is properly plugged into the outlet AND the machine.
- The power switch is turned to the ON position.

**PROBLEM:** The treadmill circuit breaker trips during a workout.

**SOLUTION:** Verify the following:

- Make sure the treadmill is plugged into a dedicated 15-amp circuit.
- Verify that you do not have the machine on an extension cord or surge protector.
- Confirm that the machine is not plugged into a GFCI-equipped outlet or on a circuit that has a GFCI-equipped outlet on it.
- Lubricate treadmill deck if necessary.

**PROBLEM:** The running belt does not stay centered during a workout.

**SOLUTION:** Verify the following:

- Make sure the treadmill is on a level surface.
- Verify that the belt is properly tightened and centered (Refer to the Adjustment section for detailed directions).

**PROBLEM:** Operating speed appears inaccurate.

**SOLUTION:** Auto-calibrate the treadmill:

- Power on the treadmill and have the safety key in position on the console. Press and hold the elevation “+” and speed “-” buttons for approximately 5 seconds to enter the Engineering Mode. The console will beep and “ENGO” appears in the display.
- Press the Speed “+” or “-” button until “ENG2” appears in the display.
- Press, “SELECT WORKOUT” to select. Press, “START” to begin. The treadmill running belt will begin to move automatically and the auto-calibration sequence will properly set and store the speed values.
- Upon successful calibration, the treadmill will beep several times. The console will automatically exit Engineering Mode and return to the start-up screen.



**DO NOT** stand on running belt while calibrating – stand on the guide rails. Treadmill will fluctuate between low and high speeds for several minutes until calibration is complete.

## TROUBLESHOOTING - HEART RATE

Check your exercise environment for sources of interference such as fluorescent lights, computers, underground fencing, home security systems or appliances containing large motors. These items may cause erratic heart rate readouts.

You may experience an erratic readout under the following conditions:

- Gripping the heart rate handlebars too tight. Try to maintain moderate pressure while holding onto the heart rate handlebars.
- Constant movement and vibration due to constantly holding the heart rate handlebars while exercising. If you are receiving erratic heart rate readouts, try to only hold the grips long enough to monitor your heart rate.
- When you are breathing heavily during a workout.
- When your hands are constricted by wearing a ring.
- When your hands are dry or cold. Try to moisten your palms by rubbing them together to warm.
- Anyone with heavy arrhythmia.
- Anyone with arteriosclerosis or peripheral circulation disorder.
- Anyone whose skin on the measuring palm is especially thick.

If the above troubleshooting section does not remedy the problem, discontinue use and turn the power off.

**PLEASE CALL SEARS AT THE NUMBER ON THE BACK PANEL.**

The following information may be asked of you when you call. Please have these items readily available:

- Model Name
- Serial Number

In order for the technician to service your treadmill they may need to ask detailed questions about the symptoms that are occurring. Some troubleshooting questions that may be asked are:

- How long has this problem been occurring?
- Does this problem occur with every use? With every user?
- If you are hearing a noise, does it come from the front or the back? What kind of noise is it (thumping, grinding, squeaking, chirping etc.)?
- Has the machine been lubricated and maintained per the maintenance schedule?

Answering these and other questions will give the technicians the ability to send proper replacement parts and the service necessary to get you and your Free Spirit treadmill running again!

## MAINTENANCE

Cleanliness of your treadmill and its operation environment will keep maintenance problems and service calls to a minimum. For this reason, we recommend that the following preventive maintenance schedule be followed.

### AFTER EACH USE (DAILY)

Clean and inspect, following these steps:

- Turn off the treadmill with the on/off switch, then unplug the power cord at the wall outlet.
- Wipe down the running belt, deck, motor cover, and console casing with a damp cloth. Never use solvents, as they can cause damage to the treadmill.
- Inspect the power cord. Replace the power cord if damaged.
- Make sure the power cord is not underneath the treadmill or in any other area where it can become pinched or cut.
- Check the tension and alignment of the running belt. Make sure that the treadmill belt will not damage any other components on the treadmill by being misaligned.

### EVERY WEEK

Clean underneath the treadmill, following these steps:

- Turn off the treadmill with the on/off switch, then unplug the power cord at the wall outlet.
- Fold the treadmill into the upright position, making sure that the lock latch is secure.
- Move the treadmill to a remote location.
- Wipe or vacuum any dust particles or other objects that may have accumulated underneath the treadmill.
- Return the treadmill to its previous position.

### EVERY MONTH - IMPORTANT!

- Turn off the treadmill with the on/off switch, then unplug the power cord at the wall outlet.
- Inspect all assembly bolts of the machine for proper tightness.
- Turn off the treadmill and wait 60 seconds.
- Remove the motor cover. Wait until all display lights turn off.
- Clean the motor and lower board area to eliminate any lint or dust particles that may have accumulated. Failure to do so may result in premature failure of key electrical components.
- Vacuum and wipe down the belt with a damp cloth. Vacuum any black/white particles that may accumulate around the unit. These particles may accumulate from normal treadmill use.

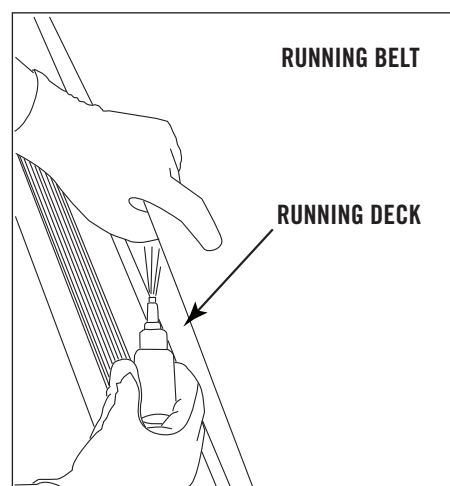
### EVERY 6 MONTHS OR 150 MILES

It is necessary to lubricate your treadmill running deck every six months or 150 miles to maintain optimal performance of your treadmill. Once the treadmill reaches 150 miles, the console will prompt you to lubricate the treadmill. Only use silicone lubricant designated for treadmills; available by calling Sears at 1-800-4-MY-HOME®.

- **TURN OFF THE TREADMILL** with the on/off switch, then unplug the power cord at the wall outlet.
- Loosen both the rear roller bolts. (For best results, place two removable marks on both sides of the frame and note roller position). Once the belt is loosened, take the bottle of lubricant and apply it to the entire top surface of the running deck. Tighten both rear roller bolts (matching up the marks for proper position) to original position. After you have applied lubricant, plug in the power cord, insert the safety key, start the treadmill and walk on the belt for two minutes to spread the lubricant.
- Lubricate the air shocks with Teflon based spray.
- Once lubrication is complete, reset the console by pressing and holding 'STOP' and Speed '+' buttons for 5 seconds.

**NOTE:** The Treadmill will not operate when the message is showing. You may hold STOP for 5 seconds to suspend message for 5 miles.

## LUBRICATION



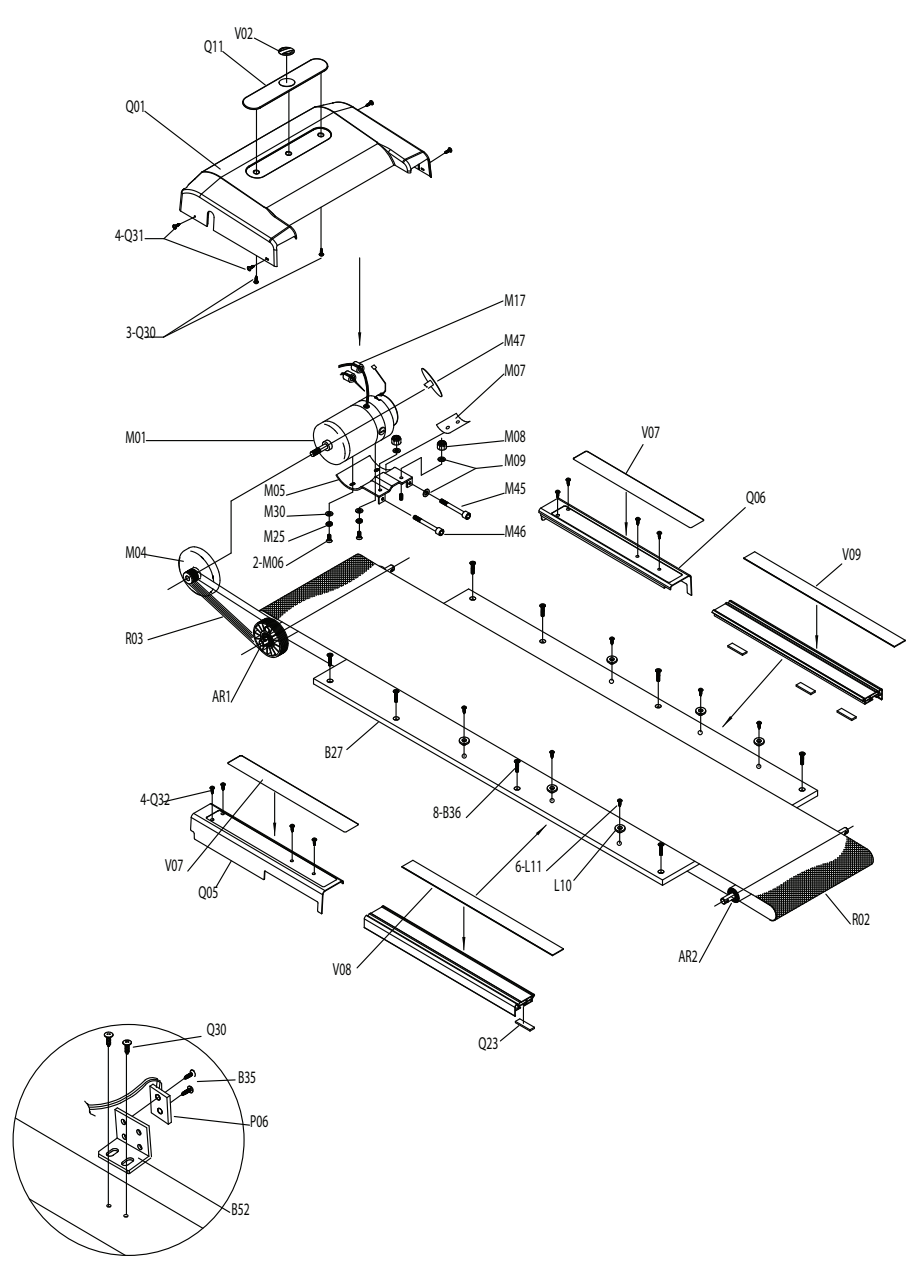
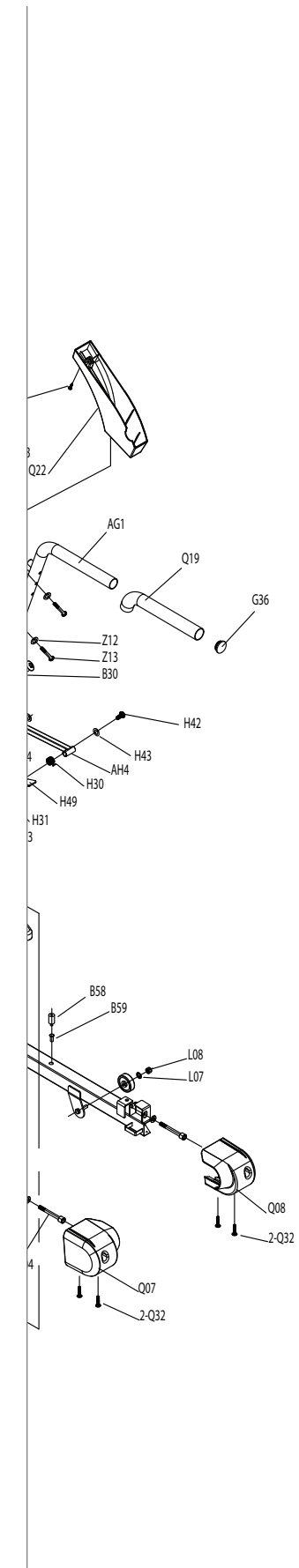
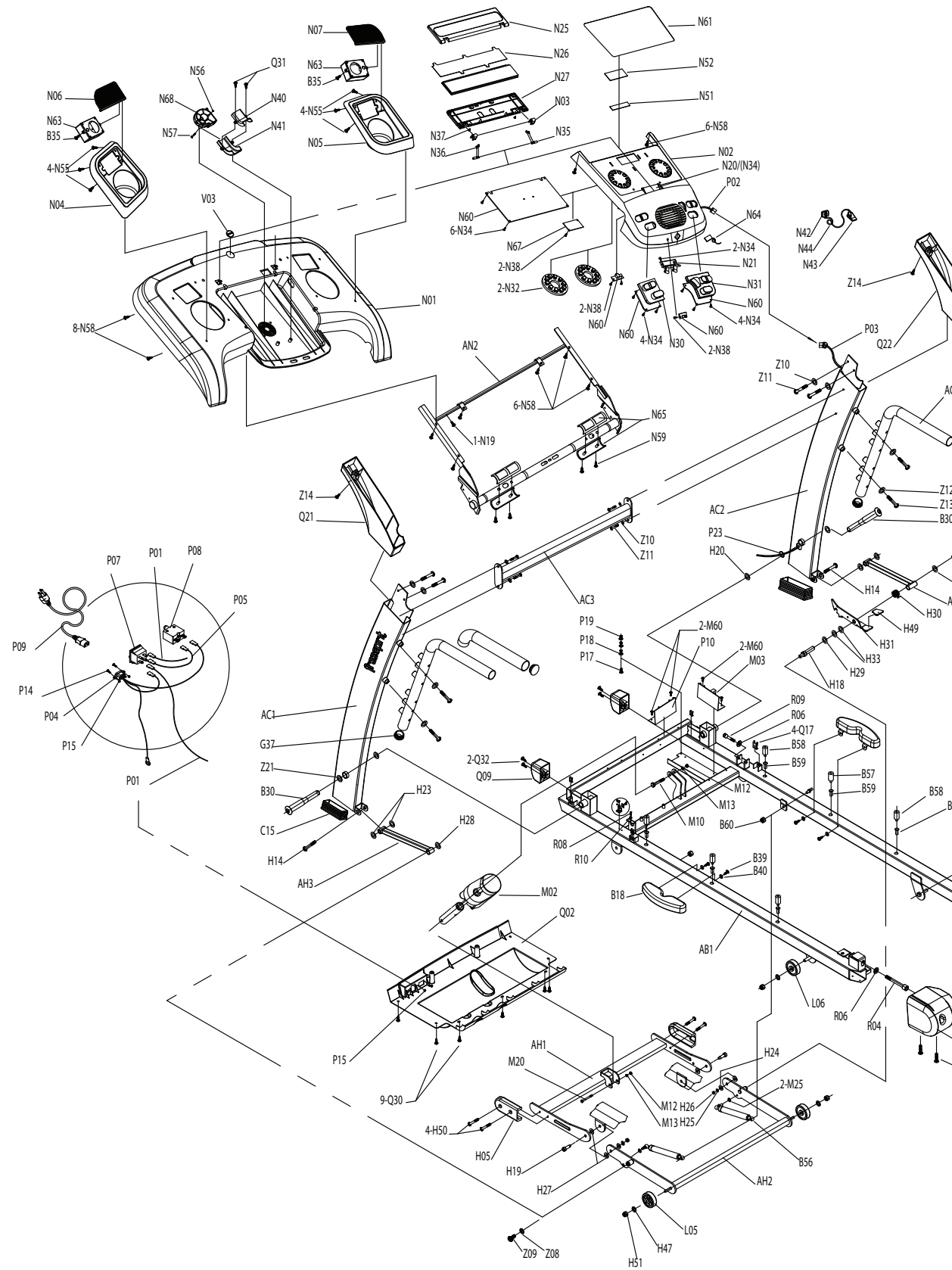
## PARTS LIST

Please refer to EXPLODED DRAWING on next page.

Part #:	Description:	Part #:	Description:
AC1	081366 Support Tube, Left-30727	N29	001679-00 Wire Clip,Console
AC2	081368 Support Tube, Right-30727	N30	076756 Overlay, Left-30727
AC3	076675 Crossbar-30727	N31	076758 Overlay, Right-30727
AG1	077344 Handlebar, L/R-30727	N32	073300 Key, Adjustment-30727
AH1	079713 Frame, Elevation-30727	N34	004614-AB Screw (3x10L)
AH2	079714 Frame, Folding-30727	N35	N/A Order Console Set
AH3	079716 Connecting Tube,Left-30727	N36	N/A Order Console Set
AH4	079717 Connecting Tube,Right-30727	N38	066650-A Screw,Phillip,Round,M3x0.5Px8L
AN2	076663 Console Frame Set-30727	N40	076092 Cover, Fan Front-
AR1	014669-B Roller Set, Front	N41	076093 Cover, Fan Rear-
AR2	014683-B Roller Set, Rear	N42	073753 Safety Key Set-30727
B18	019086-DB Gel Cell-30727	N51	077363 Decal, Console Upper-30727
B21	020162-A Screw (M10X1.5PX40L)	N52	077364 Decal, Console Upper-30727
B27	004310-C Running Deck	N55	004619-00 Screw, Large Oval Tapping
B30	071757 Axle, Support Tube-GS1035T,T81	N56	020374-AB Nut, Hex(M5x0.8P)
B35	004614-AB Screw (3x10L)	N57	040806-00 Screw, Phillip,Round(M5x0.8Px40L)(TH20L)
B36	004562-00 Bolt-Deck-M8x1.25Px35L	N58	004864-00 Screw-4X12 - treads
B39	004620-00 Screw(4X12L)	N59	020210-ZAB Screw (3x20L)
B40	005091-Z Washer, Flat (4.2x10x1.2T)	N60	071206 Upper Board-30727
B52	007490-B Speed Sensor Bracket	N61	075922 Keypad-30727
B56	009561-AX Air Shock, 100kg	N62	076819 Speaker, Left (400mm wire)
B57	000767-D Elastomer - Orange	N63	076820 Speaker, Right (680mm wire)
B58	000768-D Elastomer - Blue	N64	074949 Wire, Sensor-30727
B59	004975-00 Brass Insert-Guide Rails	N65	056532-A Grip Pulse
B60	004927-00 Nylon Nut	N66	040613-B Ground Wire
C15	076661 Cover,Bottom,Support Tube-30727	N67	072156 Amplifier Board
G36	056276-CA End Cap,Handlebar	N68	073303 Fan
G37	056277-CA End Cap,Bottom of H-bar	N70	073705 Wire, Connecting, Head Phone (3P-3P,180mm)-30727
H05	001299-B Cover - folding frame	N71	070674 Wire, Ground, IP0D, (300mm)-30727
H10	020162-A Screw (M10X1.5PX40L)	N72	002671-A Audio (CD) Wire
H14	008628-B Bolt - Support tube base	P01	075998 Power Wire,Control Board:500;16AWG+150
H18	071830 Swivel Axle	P02	074973 Connect Wire,Head Phone;2*(2.54-3P);50m
H19	008625-C Bolt - M8x1.25Px32L	P03	074975 Cable, Speaker-30727
H20	005229-00 Wave Washer, Nylon-20.5x29x1.5t	P04	003363-00 Power Socket, 16AWG-Treads
H23	005212-A Teflon Washer (12.2x18x1.0t)	P05	002124-B Connecting Cable-socket/breaker
H24	020487-ZA Washer, Flat (10.5x18x2.5t)	P06	002248-D Speed Sensor, Front Roller-All Treads with 2 prong
H25	005044-00 Washer, Flat-8.3x16x1.3t	P07	003326-00 Power Switch-All treads
H26	004926-00 Nylon Nut (M8x1.25P)	P08	003346-00 Breaker;Through Electric Current;12A 125
H27	005196-00 Teflon Washer-(10.5x20x1.0T)	P09	002169-A Power Cord-Socket
H28	005212-A Teflon Washer (12.2x18x1.0T)	P10	070670 Board, Lower, Speakers
H29	005198-00 Teflon washer-15.9x28.4x1.0t	P11	001679-00 Wire Clip-Treadmill Consoles
H30	072019 Spring, Foot Lock Latch	P14	004415-Z Screw-Power Socket-10mm -Treads
H31	079715 Foot Lock Latch-30727	P15	004880-00 Nut for Zero Switch Cable
H33	005222-00 Wavy Washer (16.7x22.5x0.3T)	P17	004378-00 Screw
H42	004724-00 Bolt (M8x1.25Px15L)	P19	004889-Z Nut-M5x0.8P-All treads
H43	005047-00 Washer, Flat -8.2x20x1.8T	P23	001686-C Wave tube: ConsoleCable
H47	005062-00 Washer, Flat-10.2x19x2.0t	Q01	079722 Cover, Motor-30727
H49	001601-A Cover-Foot Lock Latch	Q02	077449 Cover, Motor,Bottom
H50	004565-00 Screw-M8x1.25Px12L	Q05	076737 Side Rail, Left Front-30727
H51	004941-00 Nylon Nut (M10x1.5P)	Q06	076738 Side Rail, Right Front-30727
KIT	077660 Hardware Pack-30727	Q07	079984 End Cap, Side Rail,Left-30727
KIT	082558 Console Set-30727	Q08	079985 End Cap, Side Rail,Right-30727
KIT	083575 Owner's Manual-30727	Q09	000955-BC End Cap, Front,L/R
L05	000037-CC Mobile Wheel-30727	Q11	077830 Decal, Motor Cover-30727
L06	000037-CC Mobile Wheel-30727	Q19	061532-BA Foam Grip, Handlebar-RST 5.6
L07	005062-00 Washer, Flat(10.2x19x2.0t)	Q21	076743 Cover, Support Tube, Left-30727
L08	004941-00 Nylon Nut (M10x1.5P)	Q22	076745 Cover, Support Tube, Right-30727
L10	001251-00 Rail Lock - treads	Q23	029150-AA Dual Sided Foam Tape
L11	004425-B Screw(5x15L)	Q30	004864-00 Screw-4X12 - treads
M01	016157-Z Drive Motor Set	Q31	004867-A Screw-4x15
M02	039043-00 Elevation Motor Set	Q32	004631-00 Screw - (25mm)
M03	032669-IF Motor Control Board--2.25, 2.5hp-2nd Gen Digital	R02	071888 Running Belt
M05	077362 Bracket, Drive Motor-30727	R03	004158-00 Drive Belt
M06	004502-Z Bolt - 5/16 - 18UNCx16L TL 14L	R04	020121-A Bolt (M8x1.25Px70L)
M07	000877-B Cushion-Drive motor	R06	005044-00 Washer, Flat-8.3x16x1.3t - Treads
M08	004926-00 Nylon Nut (M8x1.25P)	R08	004454-Z Screw-Round Hex Socket-
M09	005104-00 Washer, Flat (8.2x16x0.8t)	R09	004525-00 Screw-Round Hex Socket
M10	004595-B Bolt Hex Head 3/8"-16UNC-42L TL14	R10	004903-00 Nut M5x0.8Px4H;
M12	004934-Z Nut- 17mm	V02	077374 Logo, Motor Cover Decal
M13	005146-A Washer, Flat-10.5x20x2.0t	V03	061683-AX Decal, Faceplate-'07 '08 consoles
M17	003386-A Ferrite Core	V07	079677 Accent Piece, Side Rail Front L/R
M20	004590-Z Bolt-Incline Mtr-bottom	V08	081380 Side Rail Set, w/Accent Piece,Rear,Left
M25	005005-00 Washer, Spring (8.2x15.4x2t)	V09	081381 Side Rail Set, w/Accent Piece,Rear,Right
M30	005117-00 Washer, Flat (8.2x16.0x2.0t)	V14	077114 Decal, Audio in
M45	004480-Z Screw - Round Hex Socket	V15	077115 Decal, Audio out
M46	004523-00 Screw (M8X1.25PX40L)	Z01	005422-00 HexWrench, L-Shaped
M47	024275-A Polar Receiver	Z02	005393-Z T-wrench-6mm
M60	020179-Z Screw (4x12L)	Z04	020668-00 Hex Wrench
N01	076739 Console Shell-30727	Z06	005386-A Hex Wrench
N02	076740 Faceplate only-30727	Z08	010680-00 Washer, Spring (M8 Zinc)
N04	079719 Cup Holder,Left-30727	Z09	004724-00 Bolt (M8x1.25Px15L)
N05	079720 Cup Holder,Right-30727	Z10	005004-AC Washer, Spring (SW6 6.1x12.2x1.5t;Elec Pla)
N06	076750 Cover, Speaker,Left-30727	Z11	004714-AD Bolt (M6x1.0Px15L)
N07	076752 Cover, Speaker,Right-30727	Z12	005163-00 Washer, Arc (8.4x17x1.0t)
N19	004619-AB Screw (4x8L)	Z13	004749-00 Screw, Oval Hex Socket
N20	076666 Tray, IPOD-30727	Z14	004631-00 Screw - (25mm)
N25	N/A Order Console Set	Z19	001679-00 Wire Clip, Console
N26	N/A Order Console Set	Z21	066044-A Washer, Flat (20.2x27.0x2.5t)
N27	N/A Order Console Set		



# EXPLODED DRAWING





## LIMITED WARRANTY

### FRAME • 10 YEARS

Sears warrants the frame against defects in workmanship and materials for a period of ten years from the date of purchase, so long as the device remains in the possession of the original owner.

### DRIVE MOTOR/ELEVATION • 3 YEARS

Sears warrants the drive/elevation motors against defects in workmanship and materials for a period of three years from the date of purchase, so long as the device remains in the possession of the original owner.

### ELECTRONICS & PARTS • 1 YEAR

Sears warrants the electronic components, finish and all original parts for a period of one year from the date of original purchase, so long as the device remains in the possession of the original owner.

### LABOR • 1 YEAR

Sears shall cover the labor cost for the repair of the device for a period of one year from the date of the original purchase, so long as the device remains in the possession of the original owner.

### EXCLUSIONS AND LIMITATIONS

Who IS covered:

- The original owner and is not transferable.

What IS covered:

- Repair or replacement of a defective motor, electronic component, or defective part and is the sole remedy of the warranty.

What IS NOT covered:

- Normal wear and tear, improper assembly or maintenance, or installation of parts or accessories not originally intended or compatible with the equipment as sold.
- Damage or failure due to accident, abuse, corrosion, discoloration of paint or plastic, neglect, theft, vandalism, fire, flood, wind, lightning, freezing, or other natural disasters of any kind, power reduction, fluctuation or failure from whatever cause, unusual atmospheric conditions, collision, introduction of foreign objects into the covered unit, or modifications that are unauthorized or not recommended by Sears.
- Incidental or consequential damages. Sears is not responsible or liable for indirect, special or consequential damages, economic loss, loss of property, or profits, loss of enjoyment or use, or other consequential damages of whatsoever nature in connection with the purchase, use, repair or maintenance of the equipment.
- Equipment used for commercial purposes or any use other than a single family or Household, unless endorsed by Sears for coverage.
- Equipment owned or operated outside the US and Canada.
- Delivery, assembly, installation, setup for original or replacement units or labor or other costs associated with removal or replacement of the covered unit.
- Any attempt to repair this equipment creates a risk of injury. Sears is not responsible or liable for any damage, loss or liability arising from any personal injury incurred during the course of, or as a result of any repair or attempted repair of your fitness equipment by other than an authorized service technician. All repairs attempted by you on your fitness equipment are undertaken AT YOUR OWN RISK and Sears shall have no liability for any injury to the person or property arising from such repairs.

### SERVICE/RETURNS

- All returns must be pre-authorized by Sears.
- Sears' obligation under this warranty is limited to replacing or repairing, at Sears' option, the equipment at one of its authorized service centers.
- A Sears authorized service center must receive all equipment for which a warranty claim is made. This equipment must be received with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase.
- Parts and electronic components reconditioned to As New Condition by Sears or its vendors may sometimes be supplied as warranty replacement parts and constitute fulfillment of warranty terms.
- This warranty gives you specific legal rights, and your rights may vary from province to province.

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To purchase or inquire about a Sears Maintenance Agreement, call:

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