**Assembly Guide**

**R1500 SEMI-RECUMBENT FITNESS BIKE**

To avoid possible damage to this Fitness Bike, please follow these assembly steps in the correct order. Before proceeding, find your new Fitness Bike’s serial number located on the front axle tube, and enter here:

To enter serial number, please visit [website link].

Refer to this number when calling for service, and enter this serial number on your Warranty Card and in your own records. Be sure to read your Owner’s Guide before using your new Fitness Bike.

If any parts, hardware or tools are missing, please call 1.800.335.4348

NOTE: It is recommended that you apply grease to the threads of each bolt and screw as you assemble your Fitness Bike to prevent loosening and noise. Also, during each assembly step, ensure that all bolts and screws are in place and partially threaded in before completely tightening any ONE bolt or screw.

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**ORANGE BAG**

- Connect bottom frame support tube to main frame with two (M8x15L) bolts and two (SW8) lock washers. Tighten with the 5mm T-handle wrench.

**GREEN BAG**

- Slide the console mast cover onto the console mast.

**BLUE BAG**

- Attach rear support foot to the bottom of the seat rail with four (M8x15L) bolts and four (SW8) lock washers. Do not tighten completely.

**PINK BAG**

- Connect the heart rate wires coming from the seat rail to the heart rate wires coming from the main frame.

**BLACK BAG**

- Attach the rubber stopper to the bottom of the seat rail with the (M5x10L) bolt. Tighten with the screwdriver.

**CONSOLES**

- Refer to Product Selection and Model Configuration decal on console or follow these steps.

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**STEP 1**

- Connect bottom frame support tube to main frame with two (M8x15L) bolts and two (SW8) lock washers. Tighten with the 5mm T-handle wrench.

**STEP 2**

- Attach rear support foot to the bottom of the seat rail with the (M8x15L) bolt. Tighten with the screwdriver.

**STEP 3**

- Connect the heart rate wires from the seat handlebar to the heart rate wires from the seat frame. Attach seat handlebar to seat frame with four (M8x15L) bolts and four (SW8) lock washers. Tighten with 5mm Tubedip wrench.

**STEP 4**

- Attach seat bottom cushion to seat frame with four (M8x15L) bolts and four (SW8) arc washers. Tighten with the 5mm Tubedip wrench.

**STEP 5**

- Connect the Heart Rate wires from the seat handlebar to the Heart Rate wires from the seat frame. Attach seat handlebar to seat frame with four (M8x15L) bolts and four (SW8) lock washers. Tighten with 5mm Tubedip wrench.

**STEP 6**

- Attach left and right pedal straps to left and right pedals.

**STEP 7**

- Refer to Product Selection and Model Configuration decal on console or follow these steps.

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